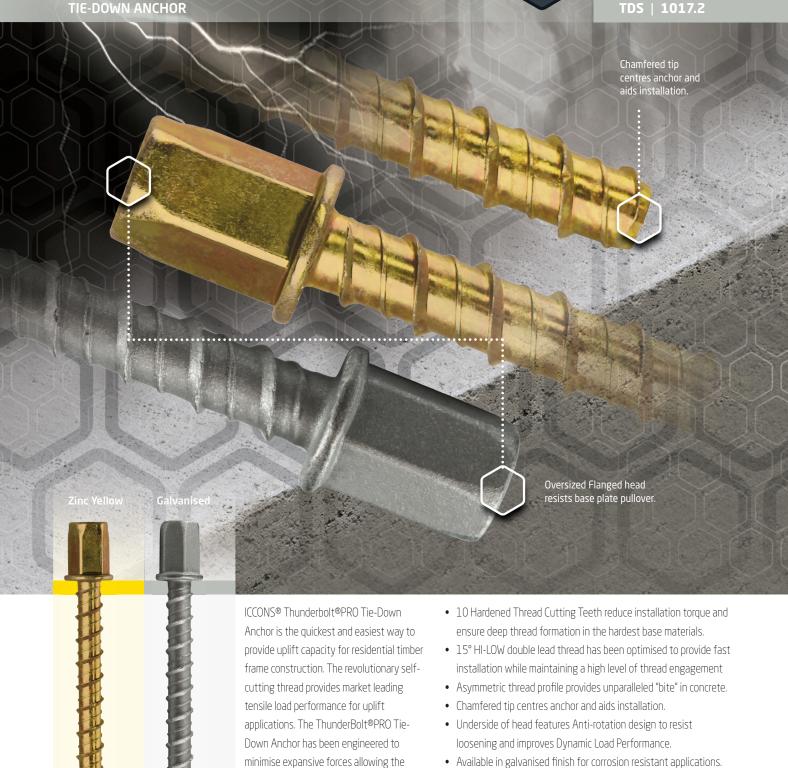
THUNDERBØLT PRO





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Part No.	Description		mm	mm	mm	mm	qty	qty
SXTBTD12100		12 x 100mm Tie-Down for Timber & Metal Frame Structures	1.7	M12	45	19	25	100
SXTBTD12150		12 x 150mm Tie-Down for Timber & Metal Frame Structures	12				25	100
	SXTBTD12100G	12 x 100mm Galv. Tie-Down for Timber & Metal Frame Structures	1.7	M12	45	19	25	100
	SXTBTD12150G	12 x 150mm Tie-Down for Timber & Metal Frame Structures	12		45		25	100

anchor to be used close to the concrete edge.

Information contained in this technical document is based on testing by the manufacturer and should be reviewed and approved by a design professional responsible for the given application. For safety critical fastening applications designed in accordance with SA TS 101:2015, please refer to the Iccons website for a complete suite of compliant post-installed chemical and mechanical anchoring products.

INTERNAL

TIE-DOWN ANCHOR





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TIE-DOWN ANCHOR UPLIFT CAPACITY - 20MPa CONCRETE

→	Z ø		CONCRETE SLAB EDGE DISTANCES			
Anchor Size (mm)	Baseplate Thickness (mm)	Embedment Depth (mm)	35 mm Edge	45 mm Edge	120 mm Edge	
12 x 100	35	65	11.4	12.1	15.9	
	45	55	8.9	9.4	12.4	
12 v 150	35	115	18.7	19.8	26.0	
12 x 150	45	105	18.7	19.8	26.0	

Note: Following AS1684-1999 a minimum 50 x 50 x 3.0mm washer to be used with ICCONS® ThunderBolt PRO Tie-Down Anchor. Published load capacities relate only to anchor performance and incorporate a strength reduction factor of Φ =0.6 for concrete.

MATERIAL SPECIFICATIONS

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Anchor Part	Zinc Plated (Yellow)	
Anchor body	Heat Treated 10B21	Heat Treated 10B21
Plating	Electroplated Zinc Coating thickness 5 microns (min.)	Mechanically Galvanised 40 microns (min.)

INSTALLATION



With the correct diameter drill bit, drill a hole to a depth of at least one diameter of the anchor deeper than the required embedment.



Clean dust and other material from the hole.



Install with either a socket or cordless impact driver. Apply pressure against the fixing and rotate to engage the first thread



Continue to tighten the anchor until flanged head is firmly seated against fixture.
Installation complete!